

Work Order ID 123252

August-06-14 7:57:15 AM

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Item ID: D4494-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Upper Block Assembly, LH
 Start Date: 8/06/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/06/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: NCR14-4105

Approvals: Process Plan: W Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4494	D

160	QC5- Inspect part completeness to step on W/O	0.00							DAS 38 9-89 14/02/11
160									
QC	Memo	0.00							
Quality Control	PULL FROM STOCK: 1 X D4494-042 B96322								SMS
	RE-IDENTIFY AS D4494-041 USING NEW B/N								

200	Identify as per dwg & Stock Location: <u>ST106</u>	0.00							
200									
Packaging	Memo	0.00							
Packaging	ID AND STK								
									DAS 28 9-89 1X AUG 11 2014

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
210	QC21- Final Inspection - Work Order Release	0.00							
210									
QC	Memo	0.00							
Quality Control									

MCS 14-08-18

MF
14-8-18

Picklist Print

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Parent Item: D4494-041

D4494-041

Parent Item Name: Upper Block Assembly, LH

Start Date: 8/06/14

Required Date: 8/06/14

Start Qty: 1.00

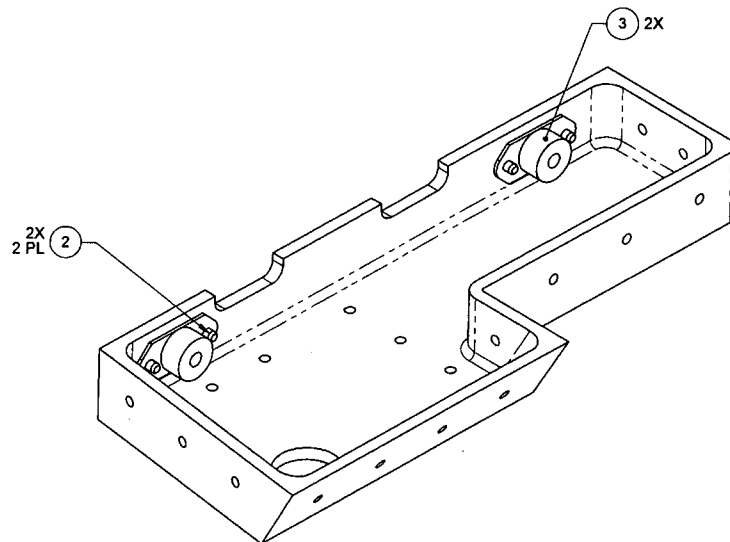
Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 11-12-05 JLM VERIFIED BY:DD IPP
REV:B AS PER REV D JLM VERIFIED BY:DD

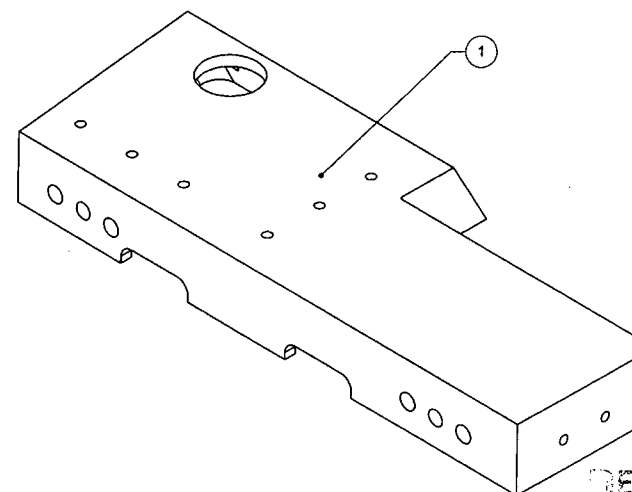
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4494-042		Manufactured	No				Each	0.0000		1			
D4494-042									**				
Upper Block Assembly, RH													

96322
mf
148-18

ITEM	QTY	P/N	DESCRIPTION
	X	D4494-041	UPPER BLOCK ASSEMBLY (LH)
1	1	D4494-1	UPPER BLOCK LOWER DOOR (LH)
2	4	MS20426AD3-4	RIVET, CSK
3	2	MS21059L08	NUTPLATE



D4494-041 UPPER BLOCK ASSEMBLY (LH)



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.30 lbs

D	B4-2, 4.313 DIM WAS 4.000. NOTCHES ADDED. B5-5 4.313 DIM WAS 4.000. NOTCHES ADDED. REASON: LATCH MECHANISM RELOCATED AT NEXT ASSY. MODIFICATIONS DONE TO CLEAR NUTPLATES.	AJS	12.12.12
C	ADDED -042 & -2 (RH CONFIGURATION)	AJS	12.10.23
B	COMPLETE REDESIGN SEE REV. A FOR DETAILS. PRIMER NOTE ADDED.	AJS	12.09.13
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4494 TITLE UPPER BLOCK ASSEMBLY SCALE NTS	
DRAWN	AJS		
CHECKED	A.P.		
MFG. APPR.	[Signature]		
APPROVED	[Signature]		
DE APPR.	[Signature]		
DATE	12.12.12		

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w/o 123252

RELEASED
 2013-02-14
 [Signature]